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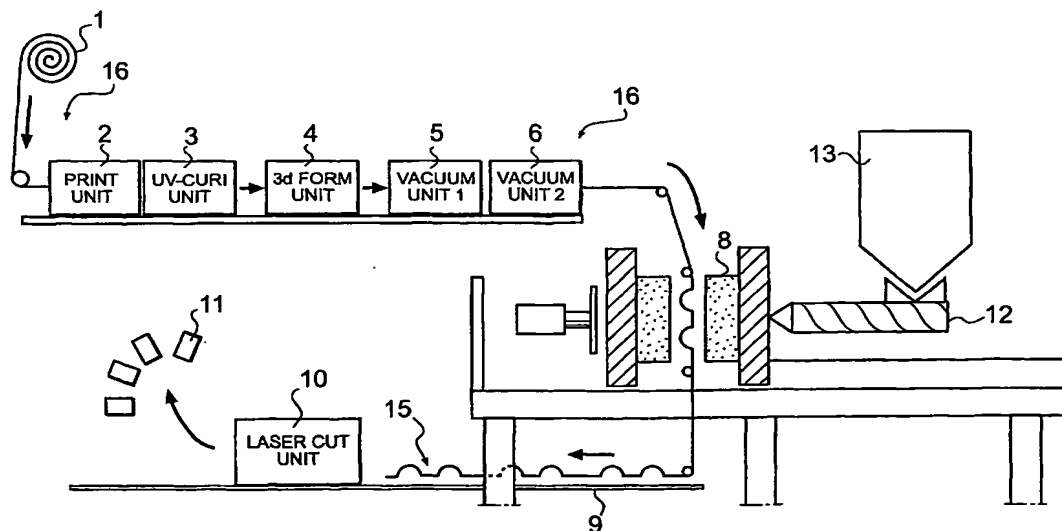
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(54) Title: A METHOD FOR MANUFACTURING INJECTION-MOULDED PLASTIC PRODUCTS AND AN INTEGRATED
UPGRADING SYSTEM



(57) Abstract: Method for manufacturing injection-moulded plastic products, in which method an IM film is used, which travels continuously through several work steps known as such, in which the IM film is processed so that a desired image, text or some other desired design is achieved onto it. The processed IM film is then directed to the injection moulding process, in which the product and the IM film are combined, after which the combination is transferred onto a platform or, for example, directly to the assembly line of mobile phones in an integrated upgrading system.